

**AMENDMENTS TO THE CLAIMS**

1. (Currently amended) A packaging (100) ~~containing~~  
comprising:  
a plurality of pouches (2a, 2b, 2c, 2d) each pouch have a head and a tail, said pouches being placed head-to-tail in the packaging (100), the packaging being of the flexible type with four welded sides (101a, 101b, 101c, 101d).
2. (Currently amended) The packaging according to Claim 1, in which the plurality of pouches (2a, 2b, 2c, 2d) are of the doypack type.
3. (Currently amended) The packaging according to Claim 1, in which the plurality of pouches (2a, 2b, 2c, 2d) are of a flat uniform orv pillow pouch type and are placed so as to be staggered.
4. (Currently amended) The packaging according to ~~one of~~ Claims 1 ~~to 3, in which~~ wherein the packaging has width and length corresponding to dimensions which are submultiples of 400 x 600 mm, said pouches being arranged flat in the plane defining said width and length.
5. (Currently amended) The packaging according to ~~one of~~ Claims 1 ~~to 4,~~ further including ~~having~~ a top opening (102).
6. (Currently amended) The packaging according to ~~one of~~ Claims 1 ~~to 4,~~ having further including a side opening (102).
7. (Currently amended) The packaging according to ~~one of~~ Claims 1 ~~to 6,~~ further comprising including a handle (103).
8. (Currently amended) The packaging according to ~~one of~~ Claims 1 ~~to 7,~~ further comprising including a reclosing device.

9. (Currently amended) A pallet comprising:  
\_\_\_\_\_a plurality of packagings, the packagings comprising  
a plurality of pouches each pouch have a head and a tail, said  
pouches being placed head-to-tail in the packaging, the  
packaging being of the flexible type with four welded  
sides according to one of claims 1 to 8;  
\_\_\_\_\_wherein characterized in that the plurality of pouches  
(2a, 2b, 2c, 2d) are arranged flat in relation to the pallet.
10. (Currently amended) The pallet according to Claim 9, wherein  
the pallet measures 800 x 1200 mm.
11. (Currently amended) The pallet according to Claim 9, wherein  
the pallet measures 1000 x 1200 mm.
12. (Currently amended) A method of manufacturing a packaging  
having a plurality of pouches each pouch have a head and a tail,  
said pouches being placed head-to-tail in the packaging, the  
packaging being of the flexible type according to any one of  
Claims 1 to 8, the method comprising the following steps:
  - (i) provision of providing an empty packaging  
(100) having four welded sides;
  - (ii) filling of said packaging with pouches; and
  - (~~v~~iii) closin~~gure~~ of the packaging.
13. (Currently amended) A method of manufacturing a packaging  
having a plurality of pouches each pouch have a head and a tail,  
said pouches being placed head-to-tail in the packaging, the  
packaging being of the flexible type according to any one of  
claims 1 to 8, the method comprising the steps of:
  - (i) providing pouches in a mandrel;
  - (~~ii~~v) winding a film about said mandrel
  - (~~v~~iii) welding said film to obtain four welded sides  
(101a, 101b, 101c, 101d);

- (iviii) withdrawing said mandrel; and
- (viii) closing the packaging.

14. (Currently amended) A method for manufacturing a palette having a plurality of packagings, the packagings comprising a plurality of pouches, each pouch have a head and a tail, said pouches being placed head-to-tail in the packaging, the packaging being of the flexible type with four welded sides; according to any one of claims 9 to 11, the method comprising the steps of:

- (i) providing packagings containing pouches;
- (iiiv) orienting said packagings so that the pouches are flat with respect to the palette; and
- (iiiiv) palletizing said packagings.